

Date: Friday, 01/08/2008 2:36:20 PM
 User: Julie Lacroix

Process Sheet

Customer : CC-DAR01 Dart Aerospace Ltd.
 Job Number : 40876 -2
 Estimate Number : 13326
 P.O. Number :
 This Issue : 01/08/2008 S.O. No. :
 Prsht Rev. : NC
 First Issue : 31/07/2008 Type : SMALL / MED FAB
 Previous Run : 40309

Drawing Name : ANGLE BRACE ASSEMBLY

Part Number : D3783045
 Drawing Number : D3783 REVA
 Project Number : N/A
 Drawing Revision : A
 Material :
 Due Date : 08/08/2008

Written By :

Checked & Approved By :

Comment :

Est Rev:A 08-05-19 new issue DD verified by:ec
 Est Rev:B 08-06-17 rev.A as per dwg DD verified by:EC

Qty: 12 Um: Eac

Additional Product

Job Number:



Seq. #:

Machine Or Operation:

Description :

1.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1
 Pick Packing Kit

2.0

D37695

Tube



Comment: Qty.: 1.0000 Each(s)/Unit Total : 12.0000 Each(s)
 Tube
 batch: B41385

3.0

D37651

Clevis



Comment: Qty.: 2.0000 Each(s)/Unit Total : 24.0000 Each(s)
 Clevis
 batch: B40971

4.0

AN513A

Bolt



Comment: Qty.: 2.0000 Each(s)/Unit Total : 24.0000 Each(s)
 Bolt
 batch: M108147

5.0

AN960JD516

Washer



Comment: Qty.: 4.0000 Each(s)/Unit Total : 48.0000 Each(s)
 Washer
 batch: M108246
 or (NAS1149D0568J)batch:

Friday, 01/08/2008 2:36:20 PM
Julie Lecocq

Process Sheet

Customer: CC-DAR01 Dart Aerospace Ltd.

Drawing Name: ANGLE BRACE ASSEMBLY

Job Number: 40876

Part Number: D3783045

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

MS21042L5

Nut



Comment: Qty.: 2.0000 Each(s)/Unit Total: 24.0000 Each(s)

Nut

batch: M108471

SB 08/08/27 (4)

7.0

SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

1-assemble as per dwg D3783

SB 08/08/27 (4)

8.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

S 02/08/07 (+4)

9.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: GA

SB 08/08/27 (4)

10.0

QC21

FINAL INSPECTION/W/O RELEASE



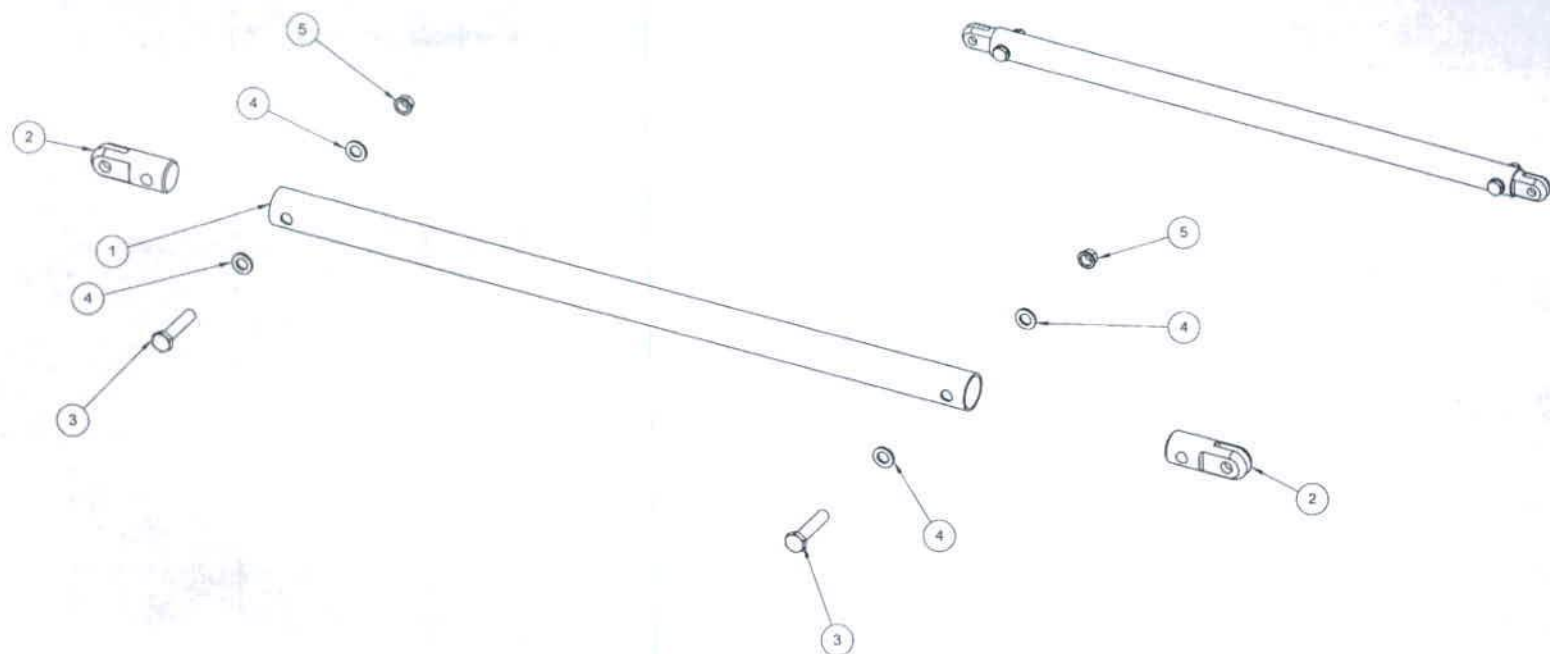
Comment: FINAL INSPECTION/W/O RELEASE

08/08/27 (4)

Job Completion



MF 08-08-27



D3783-045 ANGLE BRACE ASSY

ITEM NO.	PART NUMBER	DESCRIPTION	QTY. (-045)
1	D3769-5	TUBE	1
2	D3765-1	CLEVIS	2
3	AN5-13A	BOLT	2
4	NAS1149D0568J	WASHER (AN960JD516)	4
5	MS21042L5	NUT	2

RELEASED
08-06-14-717

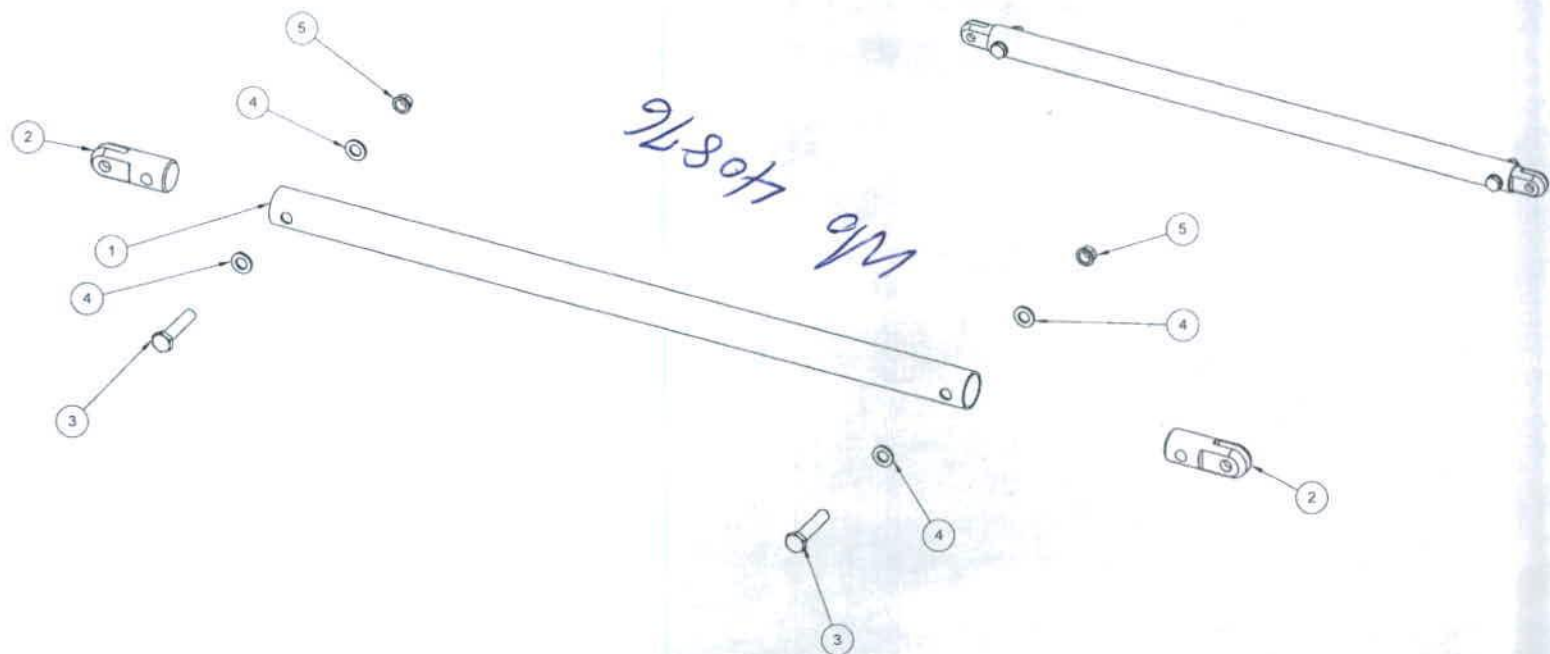
NOTES

- 1) MATERIAL: N/A
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.63 lbs

#40876

DESIGN	HS	DART AEROSPACE LTD	
DRAWN	HS	HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. A
MFG. APPR.		D3783	SHEET 3 OF 3
APPROVED		TITLE	SCALE
DE APPR.		BRACE ASSEMBLY	NTS
DATE	08.06.04	COPYRIGHT © 2008 BY DART AEROSPACE LTD	
ALL RIGHTS RESERVED. NO PART OF THIS DOCUMENT MAY BE REPRODUCED OR TRANSMITTED IN ANY FORM OR BY ANY MEANS WITHOUT PERMISSION FROM DART AEROSPACE LTD.			

ANS-13A M108167



D3783-045 ANGLE BRACE ASSY

ITEM NO	PART NUMBER	DESCRIPTION	QTY. (-045)
1	D3769-5	TUBE	1
2	D3765-1	CLEVIS	2
3	ANS-13A	BOLT	2
4	NAS1149D056J	WASHER (AN960JD516)	4
5	MS21042L5	NUT	2

RELEASED
08-06-04

NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.63 lbs

REFERENCE ONLY

DESIGN	HS	DART AEROSPACE LTD	
DRAWN	HS	HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. A
MFG. APPR.		D3783	SHEET 3 OF 3
APPROVED		TITLE	SCALE
DE APPR.		BRACE ASSEMBLY	NTS
DATE	08.06.04	COPYRIGHT © 2004 BY DART AEROSPACE LTD	
ALL RIGHTS RESERVED. NO PARTS OR COMPONENTS TO BE USED FOR ANY OTHER PURPOSES WITHOUT THE WRITTEN PERMISSION OF DART AEROSPACE LTD.			

REFERENCE ONLY